



Set of hones, 5 pieces, Aluminium Oxide, in a plastic box, Number of hones: 5



Order data

Order number	558805 5
GTIN	9003172903576
Item class	53Y

Description

Version:

Composed of frequently used hones from coarse to fine.

Application:

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

Supplied with:

1 piece each three-square hones No. 558515 size 100×10 G / M / F / P and 1 round hone No. 558535 size 100×10 M.

Note:

Preferably use with oil, paraffin or water.

Grinding medium code: A

Technical description

Grinding media	Alum. Oxide
Grinding medium code	A
Number of hones	5
Packaging	Plastic case
Type of product	Hone

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		