



High feed rate milling cutter MFH mini, Weldon shank, $\varnothing D$ / number of teeth Z: 25/4mm



Order data

Order number	221955 25/4
GTIN	4960664741380
Item class	250

Technical description

Overall length L_{tot}	117 mm
Number of cutting edges Z	4
$\varnothing D_3$	18 mm
Cutting edge $\varnothing D_c$	25 mm
Shank $\varnothing D_s$ h6	25 mm
maximum cutting depth $a_{p,max}$	1 mm
suitable indexable insert	LOGU 0303..
Insert screw	229713 (8IP; 1.2 Nm)
Overhang L_1	60 mm
Through-coolant	yes
Circular interpolation milling $\varnothing D_{max}$	48 mm
Circular interpolation milling $\varnothing D_{min}$	43 mm
Ramping angle α_{max}	1.05 degrees
Ramping length L for α_{max}	16.3 mm
Setting angle κ	15 degrees
Shank type	Weldon shank

Milling application	Circular milling
Milling application	Plunging
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229713
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