



High feed rate milling cutter MFH mini, Plain shank, $\varnothing D$ / number of teeth Z: 16/2mm



Order data

Order number	221950 16/2
GTIN	4960664741229
Item class	250

Technical description

Overall length L_{tot}	100 mm
$\varnothing D_3$	9 mm
Overhang L_1	30 mm
Shank $\varnothing D_s$ h6	16 mm
Cutting edge $\varnothing D_c$	16 mm
suitable indexable insert	LOGU 0303..
Number of cutting edges Z	2
maximum cutting depth $a_{p,max}$	1 mm
Insert screw	229713 (8IP; 1.2 Nm)
Through-coolant	yes
Circular interpolation milling $\varnothing D_{max}$	30 mm
Circular interpolation milling $\varnothing D_{min}$	25 mm
Ramping angle α_{max}	2.35 degrees
Ramping length L for α_{max}	7.3 mm
Setting angle κ	15 degrees
Shank type	Plain shank

Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229713
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