



## High feed rate milling cutter MFH mini, Weldon shank, $\varnothing D$ / number of teeth Z: 32/5mm



### Order data

Order number	221955 32/5
GTIN	4960664741403
Item class	250

### Technical description

Overall length $L_{tot}$	131 mm
suitable indexable insert	LOGU 0303..
Insert screw	229713 (8IP; 1.2 Nm)
$\varnothing D_3$	25 mm
Overhang $L_1$	70 mm
Shank $\varnothing D_s$ h6	32 mm
maximum cutting depth $a_{p,max}$	1 mm
Number of cutting edges Z	5
Cutting edge $\varnothing D_c$	32 mm
Through-coolant	yes
Circular interpolation milling $\varnothing D_{max}$	62 mm
Circular interpolation milling $\varnothing D_{min}$	57 mm
Ramping angle $\alpha_{max}$	0.74 degrees
Ramping length L for $\alpha_{max}$	23.3 mm
Setting angle $\kappa$	15 degrees

Shank type	Weldon shank
Milling application	Circular milling
Milling application	Plunging
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mill

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## Accessories

Clamping screw	229713
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