



## High feed rate milling cutter MFH mini, Weldon shank, $\varnothing D$ / number of teeth Z: 25/5mm



### Order data

Order number	221955 25/5
GTIN	4960664741397
Item class	250

### Technical description

$\varnothing D_3$	18 mm
maximum cutting depth $a_{p\max}$	1 mm
Overhang $L_1$	60 mm
Overall length $L_{\text{tot}}$	117 mm
Cutting edge $\varnothing D_c$	25 mm
suitable indexable insert	LOGU 0303..
Insert screw	229713 (8IP; 1.2 Nm)
Shank $\varnothing D_s$ h6	25 mm
Number of cutting edges Z	5
Through-coolant	yes
Circular interpolation milling $\varnothing D_{\max}$	48 mm
Circular interpolation milling $\varnothing D_{\min}$	43 mm
Ramping angle $\alpha_{\max}$	1.05 degrees
Ramping length L for $\alpha_{\max}$	16.3 mm
Setting angle $\kappa$	15 degrees
Shank type	Weldon shank

Milling application	Circular milling
Milling application	Plunging
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mill

---

## Accessories

Clamping screw	229713
----------------	--------