



High feed rate milling cutter MFH mini, with thread, Ø D / number of teeth Z: 28/4mm



Order data

Order number	221960 28/4
GTIN	4960664741120
Item class	250

Technical description

Number of cutting edges Z	4
Ø D ₃	21 mm
Insert screw	229713 (8IP; 1.2 Nm)
Cutting edge Ø D _c	28 mm
suitable indexable insert	LOGU 0303..
maximum cutting depth a _{p max}	1 mm
Overall length L _{tot}	35 mm
Mounting thread M	M12
Through-coolant	yes
Ramping length L for α _{max}	19.3 mm
Circular interpolation milling Ø D _{min}	49 mm
Ramping angle α _{max}	0.89 degrees
Circular interpolation milling Ø D _{max}	54 mm
Shank type	with thread
Milling application	Circular milling

Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229713
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