



High feed rate milling cutter MFH mini, with thread, $\varnothing D$ / number of teeth Z: 22/4mm



Order data

Order number	221960 22/4
GTIN	4960664741090
Item class	250

Description

High feed rate milling cutter MFH mini 22/4 mm Through-coolant: yes

Number of cutting edges Z: 4

$\varnothing D_3$: 15 mm

maximum cutting depth $a_{p\max}$: 1 mm

Overall length L_{tot} : 30 mm

Mounting thread M: M10

Circular interpolation milling $\varnothing D_{\text{min}}$: 37 mm

Technical description

Cutting edge $\varnothing D_c$	22 mm
maximum cutting depth $a_{p\max}$	1 mm
Number of cutting edges Z	4
suitable indexable insert	LOGU 0303..
Insert screw	229713 (8IP; 1.2 Nm)
Mounting thread M	M10
Overall length L_{tot}	30 mm
$\varnothing D_3$	15 mm
Through-coolant	yes

Ramping length L for α_{\max}	13.3 mm
Circular interpolation milling $\varnothing D_{\min}$	37 mm
Ramping angle α_{\max}	1.29°
Circular interpolation milling $\varnothing D_{\max}$	42 mm
Shank type	with thread
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC

Accessories

Clamping screw	229713
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