



## High feed rate milling cutter MFH mini, with thread, Ø D / number of teeth Z: 20/4mm



### Order data

Order number	221960 20/4
GTIN	4960664741076
Item class	250

### Technical description

Mounting thread M	M10
Insert screw	229713 (8IP; 1.2 Nm)
Ø D <sub>3</sub>	13 mm
suitable indexable insert	LOGU 0303..
Overall length L <sub>tot</sub>	30 mm
maximum cutting depth a <sub>p max</sub>	1 mm
Number of cutting edges Z	4
Cutting edge Ø D <sub>c</sub>	20 mm
Through-coolant	yes
Ramping length L for α <sub>max</sub>	11.3 mm
Circular interpolation milling Ø D <sub>min</sub>	33 mm
Ramping angle α <sub>max</sub>	1.52 degrees
Circular interpolation milling Ø D <sub>max</sub>	38 mm
Shank type	with thread
Milling application	Circular milling

Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

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## Accessories

Clamping screw	229713
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