



High feed rate milling cutter MFH mini, with thread, Ø D / number of teeth Z: 32/6mm



Order data

Order number	221960 32/6
GTIN	4960664741151
Item class	250

Technical description

Overall length L_{tot}	40 mm
Insert screw	229713 (8IP; 1.2 Nm)
maximum cutting depth $a_{p\ max}$	1 mm
$\varnothing D_3$	25 mm
Cutting edge $\varnothing D_c$	32 mm
suitable indexable insert	LOGU 0303..
Number of cutting edges Z	6
Mounting thread M	M16
Through-coolant	yes
Ramping length L for α_{max}	23.3 mm
Circular interpolation milling $\varnothing D_{min}$	57 mm
Ramping angle α_{max}	0.74 degrees
Circular interpolation milling $\varnothing D_{max}$	62 mm
Shank type	with thread

Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229713
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