



## High feed rate milling cutter MFH mini, with thread, Ø D / number of teeth Z: 25/5mm



### Order data

Order number	221960 25/5
GTIN	4960664741113
Item class	250

### Technical description

Insert screw	229713 (8IP; 1.2 Nm)
Number of cutting edges Z	5
suitable indexable insert	LOGU 0303..
Cutting edge Ø D <sub>c</sub>	25 mm
Mounting thread M	M12
maximum cutting depth a <sub>p max</sub>	1 mm
Ø D <sub>3</sub>	18 mm
Overall length L <sub>tot</sub>	35 mm
Through-coolant	yes
Ramping length L for α <sub>max</sub>	16.3 mm
Circular interpolation milling Ø D <sub>min</sub>	43 mm
Ramping angle α <sub>max</sub>	1.05 degrees
Circular interpolation milling Ø D <sub>max</sub>	48 mm
Shank type	with thread

Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

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## Accessories

Clamping screw	229713
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