


**SNMG 120408, Grade: CA515**

**Order data**

Order number	251356 CA515
GTIN	4960664677030
Item class	25E

**Technical description**

Chip breaker	PH
Main application	P
Corner radius	0.8 mm
Cutting depth $a_p$	1 - 10 mm
Cutting conditions	continuous
Feed $f$	0.25 - 0.8 mm/rev.
Grade	CA515
Cutting speed $v_c$ main application	70 - 435 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8

Type of product

Indexable insert for turning