

**CNMG 120404 wiper, Grade: CA515****Order data**

Order number	250211 CA515
GTIN	4960664675449
Item class	25E

Technical description

Corner radius	0.4 mm
Cutting depth a_p	1 - 3.5 mm
Chip breaker	WQ
Feed f	0.15 - 0.35 mm/rev.
Main application	P
Cutting speed v_c main application	70 - 430 m/min
Cutting conditions	continuous
Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4

Type of product

Indexable insert for turning