


**TNMG 160408, Grade: CA515**

**Order data**

Order number	251474 CA515
GTIN	4960664677481
Item class	25E

**Description**

TNMG 160408 CA515 Grade: CA515

Chip breaker: PQ

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.13 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 105 - 510 m/min

**Technical description**

Cutting conditions	continuous
Corner radius	0.8 mm
Cutting speed $v_c$ main application	105 - 510 m/min
Chip breaker	PQ
Cutting depth $a_p$	0.2 - 2.5 mm
Feed $f$	0.13 - 0.4 mm/rev.
Main application	P
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning