


SNMG 120404, Grade: CA515

Order data

Order number	251162 CA515
GTIN	4960664677061
Item class	25E

Description

SNMG 120404 CA515 Corner radius: 0.4 mm
 Grade: CA515
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 105 - 510 m/min

Technical description

Cutting conditions	continuous
Chip breaker	PQ
Main application	P
Corner radius	0.4 mm
Feed f	0.13 - 0.4 mm/rev.
Cutting depth a_p	0.2 - 2.5 mm
Grade	CA515

Cutting speed v_c main application	105 - 510 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning