


**VNMG 160404, Grade: CA515**

**Order data**

Order number	251752 CA515
GTIN	4960664678341
Item class	25E

**Technical description**

Cutting conditions	continuous
Main application	P
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting speed $v_c$ main application	105 - 510 m/min
Feed $f$	0.13 - 0.4 mm/rev.
Chip breaker	PQ
Corner radius	0.4 mm
Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4

Type of product

Indexable insert for turning