


CNMG 120408, Grade: CA515

Order data

Order number	250104 CA515
GTIN	4960664675272
Item class	25E

Description

CNMG 120408 CA515 Grade: CA515

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.13 - 0.4 mm/rev.

Cutting speed v_c main application: 140 - 480 m/min

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Cutting speed v_c main application	140 - 480 m/min
Corner radius	0.8 mm
Main application	P
Cutting conditions	continuous
Chip breaker	PQ
Feed f	0.13 - 0.4 mm/rev.
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning