


**CNMG 190616, Grade: CA515**

**Order data**

Order number	250384 CA515
GTIN	4960664675647
Item class	25E

**Description**

CNMG 190616 CA515 Grade: CA515

Chip breaker: PH

Cutting depth  $a_p$ : 1 - 10 mm

Feed  $f$ : 0.25 - 0.8 mm/rev.

Cutting speed  $v_c$  main application: 70 - 430 m/min

**Technical description**

Corner radius	1.6 mm
Chip breaker	PH
Main application	P
Feed $f$	0.25 - 0.8 mm/rev.
Cutting depth $a_p$	1 - 10 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 430 m/min
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning