


VNMG 160408, Grade: CA515

Order data

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| Order number | 251754 CA515 |
| GTIN | 4960664678358 |
| Item class | 25E |

Description

VNMG 160408 CA515 Grade: CA515
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 105 - 510 m/min

Technical description

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|--------------------------------------|--------------------|
| Feed f | 0.13 - 0.4 mm/rev. |
| Chip breaker | PQ |
| Cutting speed v_c main application | 105 - 510 m/min |
| Corner radius | 0.8 mm |
| Cutting depth a_p | 0.2 - 2.5 mm |
| Cutting conditions | continuous |
| Main application | P |
| Grade | CA515 |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | VNMG 160408 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |