


SNMG 120408, Grade: CA515

Order data

Order number	251254 CA515
GTIN	4960664676958
Item class	25E

Description

SNMG 120408 CA515 Corner radius: 0.8 mm
 Grade: CA515
 Chip breaker: PS
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting conditions	continuous
Chip breaker	PS
Main application	P
Cutting depth a_p	1 - 4 mm
Feed f	0.15 - 0.6 mm/rev.
Corner radius	0.8 mm
Grade	CA515

Cutting speed v_c main application	70 - 435 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning