


CNMG 120412, Grade: CA515

Order data

Order number	250372 CA515
GTIN	4960664675364
Item class	25E

Description

CNMG 120412 CA515 Grade: CA515

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 430 m/min

Technical description

Cutting conditions	continuous
Cutting depth a_p	1 - 10 mm
Cutting speed v_c main application	70 - 430 m/min
Main application	P
Corner radius	1.2 mm
Chip breaker	PH
Feed f	0.25 - 0.8 mm/rev.
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning