


DNMG 150612, Grade: CA515

Order data

Order number	250893 CA515
GTIN	4960664676736
Item class	25E

Description

DNMG 150612 CA515 Grade: CA515

Chip breaker: PH

Cutting depth a_p : 1 - 5 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting speed v_c main application	70 - 435 m/min
Corner radius	1.2 mm
Cutting depth a_p	1 - 5 mm
Feed f	0.25 - 0.8 mm/rev.
Chip breaker	PH
Cutting conditions	continuous
Main application	P
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning