Coordinate plug gauge, Thread: M14



Order data

Order number	494250 M14
GTIN	4046122918669
Item class	48B

Description

Version:

Coordinate plug gauge for determination of the position and alignment of internal threads using a coordinate measuring instrument or tactile MM1 measuring microscope with the tactile TP20 measuring system.

Application:

The plug supports itself by means of a difference in pitch between two successive turns of the thread and thus centres itself on the flanks of the thread. The probe measures the alignment in space of the smooth functional faces.

Technical description

Material	Gauge steel
Dimension L1	67 mm
Dimension L3	20 mm
ØD	14 mm
Width across flats AF	12 mm
Dimension L2	28 mm
Calibration	L10
Type of product	Gauge

Services

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CalibrationGo / No Go thread plug gauge maximum Ø 20 mm	028550 20
DAkkS calibration"Go" / "No Go" thread plug gauge maximum Ø 90 mm	028590 90