


DC.T 070202, Grade: CA515

Order data

Order number	260381 CA515
GTIN	4960664675944
Item class	25E

Description

DC.T 070202 CA515 Grade: CA515
 Chip breaker: HQ
 Tolerance: M
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 100 - 390 m/min

Technical description

Main application	P
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	100 - 390 m/min
Cutting conditions	continuous
Corner radius	0.2 mm
Cutting depth a_p	0.5 - 1.5 mm

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning