


**WNMG 080412 wiper, Grade: CA515**

**Order data**

Order number	252117 CA515
GTIN	4960664678693
Item class	25E

**Description**

WNMG 080412 wiper CA515 Grade: CA515  
 Chip breaker: WQ  
 Tolerance: M  
 Cutting depth  $a_p$ : 1 - 3.8 mm  
 Feed  $f$ : 0.15 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 435 m/min

**Technical description**

Cutting depth $a_p$	1 - 3.8 mm
Corner radius	1.2 mm
Cutting speed $v_c$ main application	70 - 435 m/min
Cutting conditions	continuous
Feed $f$	0.15 - 0.6 mm/rev.
Main application	P
Chip breaker	WQ

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning