


DC.T 11T304, Grade: CA515

Order data

Order number	260386 CA515
GTIN	4960664676040
Item class	25E

Description

DC.T 11T304 CA515 Grade: CA515

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 100 - 390 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c main application	100 - 390 m/min
Cutting conditions	continuous
Main application	P

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning