


WNMG 080412, Grade: CA515

Order data

Order number	252116 CA515
GTIN	4960664678754
Item class	25E

Description

WNMG 080412 CA515 Grade: CA515
 Chip breaker: PS
 Tolerance: M
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Main application	P
Cutting depth a_p	1 - 3.8 mm
Corner radius	1.2 mm
Cutting speed v_c main application	70 - 435 m/min
Chip breaker	PS
Feed f	0.15 - 0.6 mm/rev.
Cutting conditions	continuous

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning