


DCMT 070202, Grade: CA515

Order data

Order number	260481 CA515
GTIN	4960664675913
Item class	25E

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	110 - 390 m/min
Corner radius	0.2 mm
Cutting conditions	continuous
Chip breaker	GK
Cutting depth a_p	0.5 - 3 mm
Main application	P
Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning