


DCMT 11T302, Grade: CA515

Order data

Order number	260488 CA515
GTIN	4960664676002
Item class	25E

Description

DCMT 11T302 CA515 Grade: CA515

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 390 m/min

Technical description

Cutting speed v_c main application	110 - 390 m/min
Main application	P
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.2 mm
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Cutting conditions	continuous

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning