


**CCMT 09T308, Grade: CA515**

**Order data**

Order number	260098 CA515
GTIN	4960664674923
Item class	25E

**Description**

CCMT 09T308 CA515 Grade: CA515

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 110 - 380 m/min

**Technical description**

Corner radius	0.8 mm
Main application	P
Cutting speed $v_c$ main application	110 - 380 m/min
Cutting conditions	continuous
Feed $f$	0.05 - 0.25 mm/rev.
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 2.5 mm

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning