


WNMG 080408 wiper, Grade: CA515

Order data

Order number	252015 CA515
GTIN	4960664678853
Item class	25E

Description

WNMG 080408 wiper CA515 Grade: CA515
 Chip breaker: WP
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.07 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Main application	P
Cutting conditions	continuous
Chip breaker	WP
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 2 mm
Cutting speed v_c main application	70 - 435 m/min
Feed f	0.07 - 0.3 mm/rev.
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning