

**WNMG 080404, Grade: CA515****Order data**

Order number	252012 CA515
GTIN	4960664678648
Item class	25E

**Technical description**

Chip breaker	HQ
Main application	P
Cutting conditions	continuous
Feed f	0.07 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting speed $v_c$ main application	70 - 435 m/min
Cutting depth $a_p$	0.5 - 2 mm
Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Type of product

Indexable insert for turning