


**DC.T 070204, Grade: CA515**

**Order data**

Order number	260382 CA515
GTIN	4960664675951
Item class	25E

**Description**

DC.T 070204 CA515 Grade: CA515

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 100 - 390 m/min

**Technical description**

Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Main application	P
Cutting depth $a_p$	0.5 - 1.5 mm
Corner radius	0.4 mm
Cutting speed $v_c$ main application	100 - 390 m/min
Chip breaker	HQ

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning