

**CC.T 060202, Grade: CA515****Order data**

Order number	260192 CA515
GTIN	4960664674893
Item class	25E

**Technical description**

Corner radius	0.4 mm
Cutting speed $v_c$ main application	110 - 380 m/min
Main application	P
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Chip breaker	GK
Cutting depth $a_p$	0.5 - 3 mm
Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning