


WN.G 080408, Grade: CA515

Order data

Order number	252114 CA515
GTIN	4960664678747
Item class	25E

Description

WN.G 080408 CA515 Grade: CA515

Chip breaker: PS

Tolerance: M

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Corner radius	0.8 mm
Cutting conditions	continuous
Main application	P
Cutting speed v_c main application	70 - 435 m/min
Cutting depth a_p	1 - 3.8 mm
Feed f	0.15 - 0.6 mm/rev.
Chip breaker	PS

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning