


**DC.T 11T302, Grade: CA515**

**Order data**

Order number	260385 CA515
GTIN	4960664676033
Item class	25E

**Description**

DC.T 11T302 CA515 Grade: CA515  
 Chip breaker: HQ  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 390 m/min

**Technical description**

Cutting conditions	continuous
Feed $f$	0.05 - 0.25 mm/rev.
Corner radius	0.2 mm
Cutting depth $a_p$	0.5 - 1.5 mm
Chip breaker	HQ
Main application	P
Cutting speed $v_c$ main application	100 - 390 m/min

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning