


WNMG 080404 wiper, Grade: CA515

Order data

Order number	252013 CA515
GTIN	4960664678846
Item class	25E

Description

WNMG 080404 wiper CA515 Grade: CA515

Chip breaker: WP

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.07 - 0.3 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Chip breaker	WP
Cutting speed v_c main application	70 - 435 m/min
Main application	P
Cutting conditions	continuous
Feed f	0.07 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning