


DC.T 11T304, Grade: CA515

Order data

Order number	260490 CA515
GTIN	4960664676019
Item class	25E

Description

DC.T 11T304 CA515 Grade: CA515
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 110 - 390 m/min

Technical description

Cutting depth a_p	0.5 - 3 mm
Cutting speed v_c main application	110 - 390 m/min
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Chip breaker	GK
Cutting conditions	continuous
Main application	P

Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning