

**CCMT 060202, Grade: CA515****Order data**

Order number	260190 CA515
GTIN	4960664674886
Item class	25E

Technical description

Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK
Cutting speed v_c main application	110 - 380 m/min
Corner radius	0.2 mm
Cutting conditions	continuous
Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning