


**DCMT 070204, Grade: CA515**

**Order data**

Order number	260483 CA515
GTIN	4960664675920
Item class	25E

**Description**

DCMT 070204 CA515 Grade: CA515

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 110 - 390 m/min

**Technical description**

Chip breaker	GK
Cutting conditions	continuous
Cutting speed $v_c$ main application	110 - 390 m/min
Cutting depth $a_p$	0.5 - 3 mm
Corner radius	0.4 mm
Feed $f$	0.1 - 0.3 mm/rev.
Main application	P

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning