


WN.G 080404, Grade: CA515

Order data

Order number	252112 CA515
GTIN	4960664678730
Item class	25E

Technical description

Cutting conditions	continuous
Feed f	0.15 - 0.6 mm/rev.
Corner radius	0.4 mm
Cutting depth a_p	1 - 3.8 mm
Chip breaker	PS
Cutting speed v_c main application	70 - 435 m/min
Main application	P
Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Tolerance	M
Type of product	Indexable insert for turning