


**WNMG 080408 wiper, Grade: CA515**

**Order data**

Order number	252115 CA515
GTIN	4960664678686
Item class	25E

**Description**

WNMG 080408 wiper CA515 Grade: CA515

Chip breaker: WQ

Tolerance: M

Cutting depth  $a_p$ : 1 - 3.8 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 70 - 435 m/min

**Technical description**

Chip breaker	WQ
Corner radius	0.8 mm
Main application	P
Feed $f$	0.15 - 0.6 mm/rev.
Cutting depth $a_p$	1 - 3.8 mm
Cutting speed $v_c$ main application	70 - 435 m/min
Cutting conditions	continuous

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning