

CerRapid cutting disc EXTRA THIN, steel, INOX, Disc Ø: 115mm



Order data

| Order number | 563256 115 |
|--------------|---------------|
| GTIN | 4062406162313 |
| Item class | 51M |

Description

Version:

Self-sharpening ceramic grit (CER) and the specially matched high-performance binding system enable performance that is many times better, with extremely cool grinding compared to conventional cutting discs (A).

- · Very high productivity thanks to very quick separating cuts.
- Optimum balance between extremely soft cutting behaviour with very low application force and very long working life.

Specification:

CER60Q-BF.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

Technical description

| Disc Ø | 115 mm |
|---------------|-----------|
| Bore Ø | 22.23 mm |
| Specification | CER60Q-BF |

| Shape | 41 | |
|-----------------------------------------|-------------------------|--|
| Disc thickness | 1 mm | |
| maximum speed | 13300 min ⁻¹ | |
| Shape description | flat | |
| for material thicknesses | 3 - 5 mm | |
| Grinding medium code | Ceramic | |
| Iron, sulphur and chlorine constituents | < 0.1 % | |
| recommended approach angle | 90 degrees | |
| optimised for material | Steel | |
| optimised for material | HSS | |
| Propulsive equipment | Angle grinders | |
| maximum circumferential speed | 80 m/s | |
| Type of product | Cutting disc | |

User data

| | Suitability | \mathbf{V}_{c} | ISO code |
|--------------------------------|-------------------------------------------|------------------|----------|
| Alu Mg | suitable only under restricted conditions | | |
| Steel < 900 N/mm ² | suitable | | |
| Steel < 1400 N/mm ² | suitable | | |
| Steel < 55 HRC | suitable | | |
| Steel < 60 HRC | suitable | | |
| Steel < 67 HRC | suitable | | |
| INOX | suitable | | |
| Ti | suitable | | |
| GG(G) | suitable only under restricted conditions | | |
| CuZn | suitable only under restricted conditions | | |

| Plastic, GRP | suitable only under restricted conditions | |
|--------------|-------------------------------------------|--|
| Uni | suitable only under restricted conditions | |
| dry | suitable | |