

CerRapid cutting disc EXTRA THIN, steel, INOX, Disc Ø: 178mm



Order data

Order number	563256 178
GTIN	4062406162337
Item class	51M

Description

Version:

Self-sharpening **ceramic grit (CER)** and the specially matched **high-performance binding system** enable **performance that is many times better, with extremely cool grinding** compared to conventional cutting discs (A).

- · Very high productivity thanks to very quick separating cuts.
- Optimum balance between extremely soft cutting behaviour with very low application force and very long working life.

Specification:

CER60Q-BF.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

Technical description

Shape description	flat
Disc Ø	178 mm
Specification	CER60Q-BF

maximum speed	8600 min ⁻¹	
Shape	41	
Bore Ø	22.23 mm	
Disc thickness	1.6 mm	
for material thicknesses	7.7 - 8 mm	
Grinding medium code	Ceramic	
Iron, sulphur and chlorine constituents	< 0.1 %	
recommended approach angle	angle 90 degrees	
optimised for material	Steel	
optimised for material	HSS	
Propulsive equipment	Angle grinders	
maximum circumferential speed	80 m/s	
Type of product	Cutting disc	

User data

	Suitability	\mathbf{V}_{c}	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		

Plastic, GRP	suitable only under restricted conditions	
Uni	suitable only under restricted conditions	
dry	suitable	

Accessories

Pair of clamping flanges Flange Ø 76 mm 563990 76