



Clamping mandrel for through hole, D1: 77,7mm



Order data

Order number	370015 77,7
GTIN	4046368384006
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \varnothing .

Application:

For clamping workpieces in an existing bore.

Technical description

H	45.5 mm
H ₁	37.6 mm
D ₂ smallest clamping \varnothing	29.3 mm
Clamping force	44.5 kN
External \varnothing D ₁	77.7 mm
\varnothing D ₄	M 6/92.5

Ø D ₃	M 16
External Ø D	107.5 mm
maximum tightening torque	280 Nm
max. clamping travel	0.38 mm
Tolerance external Ø	h9
Type of product	Mandrel