



Clamping mandrel for through hole, D1: 103mm



Order data

Order number	370015 103
GTIN	4046368384501
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

Technical description

$\emptyset D_3$	M 16
H_1	37.6 mm
External $\emptyset D$	132.9 mm
Clamping force	44.5 kN
H	45.5 mm
$\emptyset D_4$	M 6/118

External \varnothing D ₁	103 mm
D ₂ smallest clamping \varnothing	29.3 mm
maximum tightening torque	280 Nm
max. clamping travel	0.38 mm
Tolerance external \varnothing	h9
Type of product	Mandrel