



Clamping mandrel for through hole, D1: 12,4mm



Order data

Order number	370015 12,4
GTIN	4046368380503
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

Technical description

D ₂ smallest clamping \emptyset	7.2 mm
Clamping force	4.2 kN
H	21.8 mm
\emptyset D ₄	M 3/21
\emptyset D ₃	M 4
External \emptyset D	29.72 mm

External $\varnothing D_1$	12.4 mm
H_1	16 mm
maximum tightening torque	5 Nm
max. clamping travel	0.25 mm
Tolerance external \varnothing	h9
Type of product	Mandrel