



Clamping mandrel for through hole, D1: 20mm



Order data

Order number	370015 20
GTIN	4046368381500
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

Technical description

$\emptyset D_3$	M 8
External $\emptyset D_1$	20 mm
H	24.9 mm
$\emptyset D_4$	M 3/29
Clamping force	11.1 kN
H ₁	19 mm

D ₂ smallest clamping Ø	13.5 mm
External Ø D	37.5 mm
maximum tightening torque	34 Nm
max. clamping travel	0.38 mm
Tolerance external Ø	h9
Type of product	Mandrel