



Clamping mandrel for through hole, D1: 51,5mm



Order data

Order number	370015 51,5
GTIN	4046368383504
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

Technical description

D ₂ smallest clamping \emptyset	29.3 mm
H ₁	31.8 mm
External \emptyset D ₁	51.5 mm
\emptyset D ₃	M 16
\emptyset D ₄	M 5/63.9
H	39.6 mm

Clamping force	44.5 kN
External Ø D	75.5 mm
maximum tightening torque	280 Nm
max. clamping travel	0.38 mm
Tolerance external Ø	h9
Type of product	Mandrel