



Clamping mandrel for through hole, D1: 27mm



Order data

Order number	370015 27
GTIN	4046368382002
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

Technical description

$\emptyset D_3$	M 10
D_2 smallest clamping \emptyset	18 mm
Clamping force	20 kN
H_1	22.2 mm
H	28.6 mm
External $\emptyset D_1$	27 mm

External \varnothing D	50 mm
\varnothing D ₄	M 4/39.4
maximum tightening torque	60 Nm
max. clamping travel	0.38 mm
Tolerance external \varnothing	h9
Type of product	Mandrel