

Garant
Copy mill, with threaded shank, Ø D: 25mm

Order data

Order number	212620 25
GTIN	4062406183820
Item class	210

Description
Version:

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$.

Technical description

Mounting thread M	M12
$\varnothing D_2$	21 mm
Cutting edge $\varnothing D_c$	25 mm
$\varnothing D_1$ h6	12.5 mm
Through-coolant	no
Length 1	35 mm
Number of cutting edges Z	2
Overall length L_{tot}	35 mm
Insert screw	219875 (25IP; 6.0 Nm)

Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 25IP	674252 25IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw	219874
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600